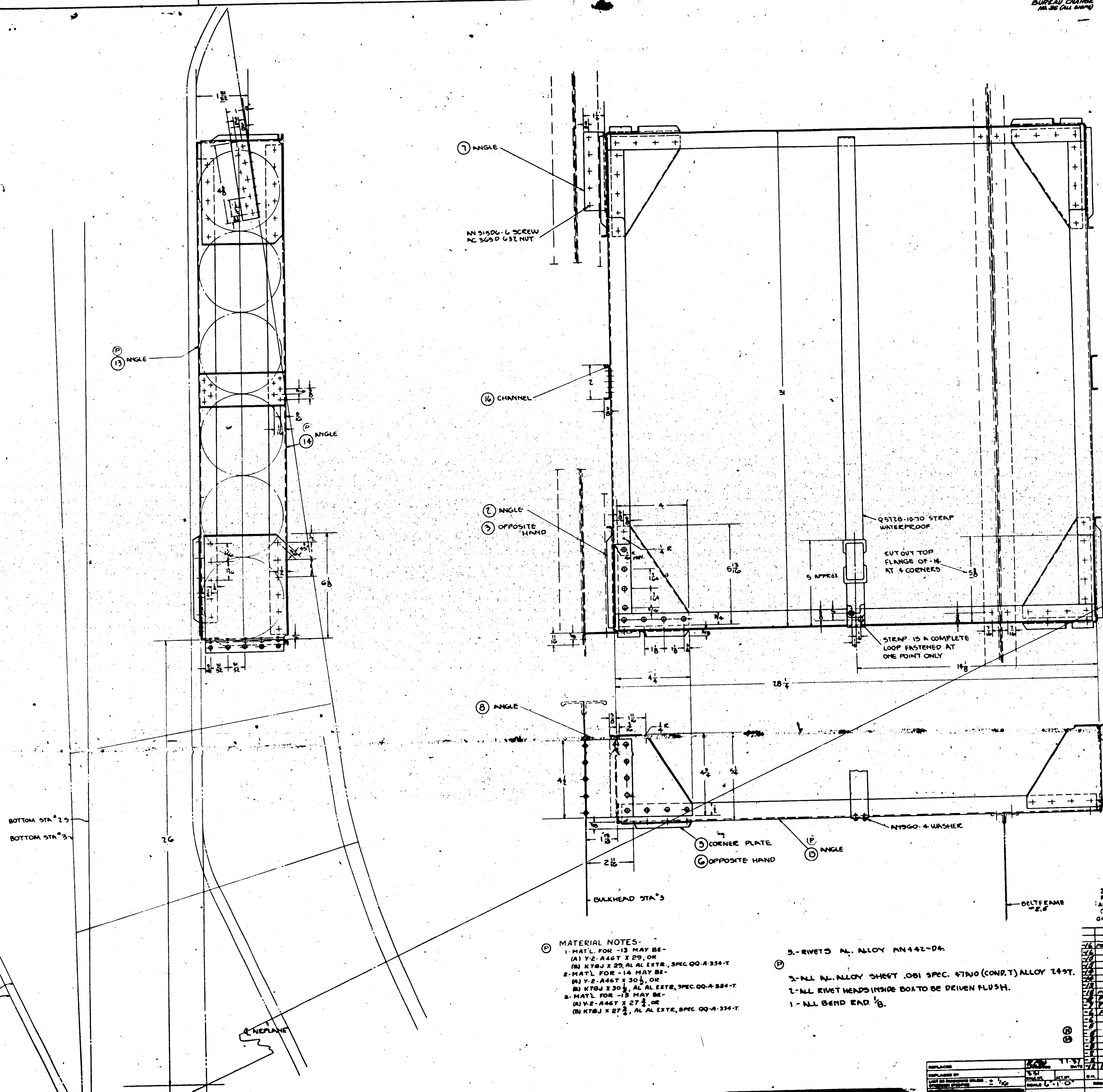


MATERIAL NOTES-
1- MAT'L. FOR -13 MAY BE-
(A) Y-2-A46T X 29, OR
(B) K78J X 29, AL AL EXTR., SPEC. QQ-A-354-T.
2- MAT'L FOR -14 MAY BE-
(A) Y-2-A46T X 30 1/2, OR
(B) K78J X 30 1/2, AL AL EXTR, SPEC. QQ-A-354-T.
3- MAT'L FOR -15 MAY BE-
(A) Y-2-A46T X 27 3/4, OR
(B) K78J X 27 3/4, AL AL EXTR, SPEC. QQ-A-354-T.

5.- RIVETS AL. ALLOY AN442-D4.

3.- ALL AL. ALLOY SHEET .051 SPEC. 47A10 (COND. T) ALLOY 24ST.
2.- ALL RIVET HEADS INSIDE BOX TO BE DRIVEN FLUSH.
1.- ALL BEND RAD. 1/8.

CODE
Z ANODIC TREATMENT
P PRIMER
C CADMIUM PLATE
GP- GREEN PRIME

H 277 [redacted]

REPLACES
REPLACED BY
LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED ± 1/16
SCALE 6" - 1' - 0"
NAVY NOTED
MATERIAL
NOTED — SPEC.
NONE — HEAT TREAT
FINISH
PARTS
REQUIREMENTS FOR AIRPLANE
PARTS LIST PER ASSY
DRAFT CHECK
CONSOLIDATED AIRCRAFT CORP. BUFFALO N.Y.

RACK ASSEM.
FURNISHINGS FLARE STOWAGE

J 28F1117